

Plex 4/10/2018 1:23 PM Date DuBois Pascal

PO No.	Supplier Line No	Item No	Terms	Purchased Item Description	For Project	Equipment ID	Order Qty	Due Date	Received Qty	Job No	Accounting No	Container No	Status	Receive Date	Stock Date	Price/Unit	Ageing Days
PO039505	AC1001-VC	3	1 Net 30	M6061T6S2750X4.000	6061-T6 SHEET 2.75 THICK X 4.00 Wide : PRCHASE		6	4/11/2018	6	SO59662				4/10/2018	\$ 64.17 / ft	0	

Purchasing Receipts

Dar Hawkesbury 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200



Print

PURCHASE ORDER
PO039505

Canada
K6A 1K7
Hawkesbury, ON
1270 Aberdeen St.
Chart Aerospace Ltd.

DART
AEROSPACE

PURCHASE ORDER

4/4/2018

Order Notes	Procurement Quality Clauses	A005 height of entry	A016 personnel qualification	A017 raw material identification (as applicable)	A026 certification of material conformance	A041 quality management system	A042 draft notification by supplier	A043 retention of quality documents	A048 counterfeited parts avoidance, detection, mitigation and disposition program	A049 supplier awareness	Terms & Conditions of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.datatecspacce.com for further explanation.

DELIVERY - CLIENT



CO00082168

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry-de-Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CL10001056

2018/04/05

2018/04/10

039505

Josianne Bourdon

Billed to

DART AEROSPACE LTD

, Ontario,

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Instruction F-M

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

OUELLETTE VALLEYFIELD

Net 30 Days

Shipped to

Salesman

Carrier

Credit Termes

Page 1

Processed by

Salesman

Carrier

Credit Termes

Page 1

Your order N°

039505

Josianne Bourdon

Customer's Signature

Date

Total (\$CAD)

Product Description	Weight	Qty	U/M	PCS NB				Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C	OUT
1 ALU PLATE 2 3/4 6061-t651 RANDOM NS 10358	77.62	2.00	PI2-\$CLB		14		6				
1 X 4" X 72" AC14955-TTH-09/04							6	APR 10 2010		DAS	11 9-89

Total Weight (lbs) : 77.62

NIR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost or materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By:

Verified By:

Delivered By:

Time

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DELIVERY - CLIENT

Copy

CO00082168

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248

Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242



Customer N° CLT0001056
Date 2018/04/05
Delivery date 2018/04/10

Your order N° 039505

Billed to
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

, Ontario,
Salesman OUELLETTE VALLEYFIELD
Carrier
Credit Termes Net 30 Days

Shipped to
Processed by Josianne Bourdon
Delivery Route 5
Page 1
Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 ALU PLATE 2 3/4 6061-t651 RANDOM NS PAL-2346061	77.62	2.00	PI2-\$CLB								

1 X 4" X 72"
ACI4955-TH-09/04
HEAT: S37055739

Total Weight (Lbs) : 77.62											
NIR : R-109516-6											

Conditions :

All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By : Verified By :
Delivered By : Time
Y M D

Total (\$CAD)

Customer's Signature
 Date

Wgt.: 79.370 LB

Cstar

ACIER OUEILLETTÉ DIV-VALLÉEYFIELD

Date 04/06/2018

Cstar AC00014955

Del.: 2405876219

D

CUSTOMER : OLBERT METAL SALES LIMITED					
MILL TEST	CERTIFICATE No:	CERTIFIED SIGNATURE	Date: 02/02/2017	ISO 9001:2008 NO. 109144-2017	SLATINA
Vimeco alro	15066				

CONTRACT ORDERER : 2196
BILL OF DELIVERY : 80325428
LOT/DIMENSIONS (mm) : 20177509
MATERIAL : ALUMINIUM PLATES.
ALLOY : 6061
TEMPER: T651
ACCORDING TO : ASTM B208; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11

ACTUAL MECHANICAL PROPERTIES					
1 lbs = 0.4536 kg	UTS	VTS	Elong.-%	KSI	50mm
42	45.4	47.6	40.1	35	6
min. max.	min. max.	min. max.	min.	min.	
LOT / BATCH	CASE	NET WEIGHT lbs	Measured Values:	543871;643875	3,862.502
70177509				537055739	

ACTUAL CHEMICAL ANALYSIS %					
BATCH	Si	Fe	Cu	Mn	Mg
0.7	0.51	0.26	0.09	1.05	0.17
Min.	0.4	0.15	0.04	0.8	0.04
Max.	0.8	0.7	0.4	1.2	0.15
Remarks:	Other-Each-Max.: 0.05	Other-Each-Max.: 0.05	Other-Each-Max.: 0.05	Other-Total-Max.: 0.15	Other-Total-Max.: 0.15
REM	REM	REM	REM	REM	REM
S37055739	0.7	0.51	0.26	0.09	1.05
ACCORDING TO ASTM B208; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11	AI	AI	Zn	Ti	Ga

REMARKS:					
Accordig to EN 10204:2004 3.1	Quality Control Dept.	Address: Galerie Eng.	Aldro S.A. No.16, Piatra Street Phone: +(40) 0249 411 117; 0249 412 365 alro@alro.ro	230048-Sinaia-ROMANIA Fax: +(40) 0249 411 487; 0249 415 992 www.alro.ro	Code 11/PQ-051/Rev.4/2012
Authorization and Registration of Chemists and CLP Registration no. 1277/2008 on classification, labeling and packaging of substances and mixtures.	St. 11 de la Măslină nr. 11, Sector 1, București, ROMANIA	St. 11 de la Măslină nr. 11, Sector 1, București, ROMANIA	St. 11 de la Măslină nr. 11, Sector 1, București, ROMANIA	St. 11 de la Măslină nr. 11, Sector 1, București, ROMANIA	St. 11 de la Măslină nr. 11, Sector 1, București, ROMANIA
Authorizations before usage. As we certify that ALRO products complies with REACH regulation no. 1907/2006 concerning the registration, evaluation, authorization and restriction of substances and mixtures.	RECOMENDATIONS WITH REGARD TO LIMITING MATERIALS, TESTS AND METHODS OF INSPECTION	RECOMMENDATIONS WITH REGARD TO INSPECTION METHODS AND STANDARDS	RECOMMENDATIONS WITH REGARD TO INSPECTION METHODS AND STANDARDS	RECOMMENDATIONS WITH REGARD TO INSPECTION METHODS AND STANDARDS	RECOMMENDATIONS WITH REGARD TO INSPECTION METHODS AND STANDARDS
We hereby certify that the material detailed herein has been produced and tested according to the requirements of the relevant standards and meets all the recommendations before usage.	RECOMMENDATION TO ASTM B208; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11	RECOMMENDATION TO ASTM B208; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11	RECOMMENDATION TO ASTM B208; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11	RECOMMENDATION TO ASTM B208; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11	RECOMMENDATION TO ASTM B208; AMS 4027N; ANSI H35.2; ASME SB209; AMS-QQ-A-260/11

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

GC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS	SIGNED OFF BY:
		DATE: 9-88 APR 10 2018

CUT SAMPLE PIECE OF MATERIAL AND FORM A HARDNESS CHECK.					
RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

TESTERS LOCATED IN THE QUALITY OFFICE

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	
CORRECT MATERI AL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT MATERI AL PER DRAWING	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERI AL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT REF # ON THE MATERIAL	<input checked="" type="checkbox"/>	
ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	
SIZE OF TEST SAMPLE		
TYPE OF MATERIAL		

MATERIAL CERT REC'D: Yes DATE: APR 10 2018
 THICKNESS ORDERED: 2.750 SHEET SIZE RECEIVED: 2.750
 QUANTITY RECEIVED: 6 SHEET SIZE ORDERED: 6
 QUANTITY INSPECTED: 6 SHEET SIZE RECEIVED: 6
 SHEET SIZE RECEIVED: 6 QUANTITY RECEIVED: 6
 QUANTITY INSPECTED: 6 SHEET SIZE RECEIVED: 6
 SHEET SIZE RECEIVED: 6 QUANTITY RECEIVED: 6
 QUANTITY RECEIVED: 6 SHEET SIZE RECEIVED: 6

MATERIAL: M6061f6s2.750x4.000 PO / BATCH NO: Q39505/5059662

MATERIAL RECEIPT INSPECTION FORM

